

# Ramón Valle

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<b>Objective</b>	To obtain an Industrial Engineering position with an international company, in which I may apply my extensive engineering knowledge and expertise.
<b>Experience</b>	<p>2015 – 2016                      Global Tech LED                      Bonita Springs, FL</p> <p><b>Industrial Engineer</b></p> <ul style="list-style-type: none"><li>▪ Developed and improved manufacturing processes by conducting times studies and movements utilizing the traditional methods.</li><li>▪ Increased manufacturing effectiveness by orienting, training, coaching, counseling and communicating values, strategies and objectives to floor associates.</li><li>▪ Re-configured rack numbering to facilitate inventory control and recommended WMS to improve inventory accuracy and traceability.</li><li>▪ Implemented 5S in two assembly lines.</li></ul>
	<p>2014 – 2015                      Beall's Inc.                      Bradenton, FL</p> <p><b>Senior Industrial Engineer</b></p> <ul style="list-style-type: none"><li>▪ Developed standard operating procedures for all distribution activities and provided training to line department supervision and management in their area of responsibility.</li><li>▪ Provided technical support in development, evaluation, implementation and improvement of best business practices as it relates to labor and machine utilization</li><li>▪ Conducted time studies on DC operations to determine labor standards using traditional engineering methods as well as WorkStudy+ software.</li><li>▪ Maintained engineered labor standards in productivity reporting system (ProRep).</li><li>▪ Continually, re-evaluated plan methods and procedures utilizing root cause analysis and Six Sigma methodology to minimize distribution costs and maximize efficiency.</li><li>▪ Provided engineering support to Bealls Outlet stores to improve their workflow from receiving to replenishing.</li><li>▪ Executed analytical evaluations of operational activities using both, AS400 and ProRep data</li></ul>
	<p>2010 – 2013                      Perry Ellis International                      Miami, FL</p> <p><b>Industrial Engineer</b></p> <ul style="list-style-type: none"><li>▪ Managed the CPU for all distribution activities including 3PL partners.</li><li>▪ Participated in the RFID project in selected outlet stores to improve inventory accuracy at the store level.</li><li>▪ Served as project manager for various engineering projects including direct to consumer programs for E-commerce customers, providing training assistance during implementation.</li><li>▪ Provided engineering support to outlet stores to improve inventory tracking using SIM ensuring that tests were properly documented and SOPs observed.</li></ul>

	<ul style="list-style-type: none"> <li>▪ Maintained documentation of best practices and administered their execution</li> </ul>
	<p>2005–2010                      VF Outdoor Canada                      Toronto, ON</p> <p><b>Distribution Engineer</b></p> <ul style="list-style-type: none"> <li>▪ Conducted time study to determine labor standards for DC operations.</li> <li>▪ Oversaw analytical evaluations of DC processes and procedures and made recommendations for maximizing overall operational efficiencies.</li> <li>▪ Developed standard operating procedures for all distribution activities and assisted in training line department supervision and management in their area of responsibility.</li> <li>▪ Accountable for assessing the techniques, staffing and equipment utilized to determine production rates and capabilities</li> <li>▪ Worked with third party engineering firms to support future planning including conceptual planning, detailed engineering design, evaluation of material handling equipment, cost benefit analysis and implementation oversight.</li> <li>▪ Determine storage requirements, procured and monitor the installation of racking to meet the storage needs on an annual basis.</li> <li>▪ Prepared and monitored capital budget and assisted DC Manager with operating budget</li> </ul>
	<p>2004–2005                      Staples (Corporate Express)                      Mississauga, ON</p> <p><b>Quality Analyst/Price Specialist</b></p> <ul style="list-style-type: none"> <li>▪ Developed Standard Operating Procedures for business activities.</li> <li>▪ Coordinated business process improvement Initiatives, applying Six Sigma methodology, Including Value Stream Mapping of current and future process.</li> <li>▪ Created spend optimizer tool in Access.</li> </ul>
	<p>1999–2003                      RKI (VF Corporation)                      Mississauga, ON</p> <p><b>Plant Engineer</b></p> <ul style="list-style-type: none"> <li>▪ Conducted time studies to determine labor standards using traditional methods.</li> <li>▪ Maintained incentive pay system labor standards in the AS400.</li> <li>▪ Provided labor cost estimates for apparel products.</li> <li>▪ Maintained plant layout ensuring workflow efficiency and space utilization.</li> <li>▪ Determined staffing needs resulting from sales forecast.</li> <li>▪ Recommended and procured equipment upon approval.</li> </ul>
<b>Education</b>	<p>1994–1996                      WMU                      Kalamazoo, MI</p> <ul style="list-style-type: none"> <li>▪ <b>Master of Business Administration</b></li> </ul> <p>1984–1989                      UNAH                      Tegucigalpa, Honduras</p> <ul style="list-style-type: none"> <li>▪ <b>B.S. Industrial Electrical Engineering</b></li> </ul>
<b>Skills</b>	Excel, Word, Access, Power Point, Visio, AutoCAD, PkMS, SIM, RETEK, Essentus, AS400, DOCS, RDS, WorkStudy+, Six Sigma.
<b>Languages</b>	English, Spanish.